

# SikaLastomer<sup>®</sup>-711

## Pumpable Mastic Sealant

### Technical Product Data

Specific Gravity	Max. 1.4 kg/l
Solid contents % by weight	Min. 95%
Colour	Black
Sag at 50°C	Max. 3mm
Staining	Sealant will not deteriorate the paint system
Ageing properties	No loss of adhesion or sealant properties between -30°C to +80°C
Cleaning	Easy clean-up with white spirits or alcohol
Application	Short cut off strings
Shelf life	18 months

#### Description:

SikaLastomer-711 (VP) is a high solids, non hardening, non-drying, non-oxidising sealant, polybutylene base modified with polymers, not listed as harmful or toxic and without asbestos. It is designed as a sealant for rubber EPDM gaskets. Predominantly used in applications in the manufacturing industry, OEM Market or the Automotive After Market.

Sika Lastomer-711 (VP) has excellent adhesion and compatibility on EPDM rubber, glass, automotive paint systems, PVC and ABS plastics. It meets the Fiat Auto 9.55731 / Type B standards.

Sika Lastomer-711 (VP) has excellent pumpability and gunnability at low temperature, as well as clean "cut-off" properties.

#### Application:

SikaLastomer-711(VP),adheres to the surface gasket joint during application process. It can be applied through pumping or manual systems.

#### For Pumping Systems:

Pump ratio recommended:  
55 / 1

Diameter bead: 4 mm

Speed of application:

± 60 m/min

Application temperature:

room temperature

These values are to be used as a guide only. Adjustment may be required in some circumstances.

#### Packaging:

- Hobbocks 30 kg
- Cartridges 300 ml



**Further Information:**

Copies of the following publications are available on request:

- Material Safety Data Sheet

**Note:**

The information and in particular the recommendations relating to the application and end use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms and conditions of sale.



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**SikaLastomer®-711(VP)**  
Page 2 of 2