

# Sika® Aktivator PRO

The All Seasons Glass Activator for Primerless Bonding

## Technical Product Data:

Chemical base	Solvent Based Adhesion Promoter
Colour	Clear
Density (CQP <sup>1</sup> 006-3 / ISO 2811-1)	0.74 kg/l approx
Viscosity <sup>2</sup> (CQP 029-3 / ISO 3219)	2 mPas approx
Flash point (CQP 007-1/ ISO 13736)	4°C
Application temperature	-10 to 45°C
Application method	Single wipe
Coverage	50ml/m <sup>2</sup>
Drying Time (-10 to 45°C)	minimum 3 min maximum 8 hours
Storage	Store in sealed container in a cool dry place
Shelf life	9 months

<sup>1</sup> CQP=Corporate Quality Procedure

<sup>2</sup> 23°C /50% r.h

### Description:

Sika® Aktivator PRO is a unique pretreatment system for automotive windscreen replacements. It is especially designed to provide adhesion on Automotive Glass replacement substrates. Sika® Aktivator PRO allows a constant process during the whole year, without special requirements for winter conditions. With the new single wipe process it simplifies the work process, increases the work performance and leads to high quality work with increased safety.

The large application temperature range in combination with the short flash-off time makes it an all-year-round product, which is ideal for mobile or in-house applications.

Sika® Aktivator PRO is manufactured in accordance with ISO 9001/14001 quality assurance system and the responsible care program.

### Areas of application:

Sika® Aktivator PRO has been especially designed for the Automotive Glass Replacement business. This product is to be used by professional experienced fitters only. If this product is used for other applications than Automotive Glass Replacement, trials must be carried out prior to use.

### Method of application:

Moisten a clean and lint free cloth or paper towel with Sika® Aktivator PRO and wipe bonding surfaces once. Apply Sika® Aktivator PRO sparingly without wipe-off process. Ideal application and surface temperature is between -10 and 45°C. Prolonged exposure to atmospheric moisture will cause Sika® Aktivator PRO to become inactive. Sika® Aktivator PRO should be used within one month after opening the bottle. After this time, or if the Sika® Aktivator PRO has become opaque instead of clear, the product has to be discarded. Always reseal container tightly immediately after use.

**Important Note**

Discard any Sika® Aktivator PRO that has become opaque instead of clear.

**Further Information**

Copies of the following publications are available on request.

- Material Safety Data Sheet
- Sika Pre-treatment Chart

**Packaging information:**

Can	250 ml
Can	1 Litre

**Value Bases**

All Technical data stated in the Technical Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

**Health and Safety**

For information and advice regarding the safe transportation, handling, storage and disposal of chemical products, users should refer to the most recent Material Safety Data Sheets containing physical, ecological, toxicological and other safety-related data.

**Note:**

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users should always refer to the most recent issue of the Australian version of the Technical Data Sheet for the product concerned, copies of which will be supplied on request.



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