

Sika[®] Primer-290 DC

Technical Product Data:

Chemical base	Solvent-based polyurethane compound
Colour	Transparent with a yellowish tint
Density (CQP ¹ 006-3 / ISO 2811-1)	1,0 kg/l approx.
Viscosity ² (CQP 029-3 / ISO 3219)	20 mPas approx.
Flash point (CQP 007-1 / ISO 13736)	-4°C
Solid content	34% approx.
Application temperature	10-35°C
Application method	Brush or felt
Flash-off time ³	below 15°C 60 min. above 15°C 30 min. maximum 24 hours
Storage	Store in a cool dry place
Shelf life	12 months below 25°C in unopened container

¹ CQP = Corporate Quality Procedure

² 23°C / 50% r.h.

³ In specific applications temperature and drying time may be different

Description:

Sika[®] Primer-290 DC is a transparent, pale yellow liquid of low viscosity that dries by reaction with atmospheric moisture. It is used to prime timber decking strips prior to caulking with Sikaflex[®]-290 DC.

Sika[®] Primer-290 DC is manufactured in accordance with the ISO 9001/14001 quality assurance system and the responsible care program.

Areas of application:

Sika[®] Primer-290 DC is formulated for use on the following timber substrates:

- teak
- mahogany
- oregon pine
- cork

- GRP based on UP
This product is suitable for experienced users only. Test with actual substrates and conditions have to be performed to ensure adhesion and material compatibility.

Method of application:

The timber decking strips must be clean, dry and free from all traces of grease, dust and dirt. The primer should be applied with care and brushed out thinly, using a clean brush. Sika Primer[®]-290DC should be applied once only. Care must be taken to ensure that this single application gives adequately dense coverage. Primed surfaces must be left for a minimum of 30 minutes before sealing or bonding with Sikaflex[®] products. Do not apply at temperatures below 10°C or above 35°C.

Important note:

Discard any primer that has gelled or separated, or if it gets limp.

Further information:

Copies of the following publications are available on request:

- Sika Marine Primer Chart
- Application instructions for deck caulking
- Safety Data Sheet

Packaging information:

Can	250 ml, 1000 ml
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Health and Safety Information:

For information and advice on the safe handling, storage and disposal of chemical products, users should refer to the current Safety Data Sheet containing physical, ecological, toxicological and other safety-related data.

Note:

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users should always refer to the most recent issue of the Australian version of the Technical Data Sheet for the product concerned, copies of which will be supplied on request.

