

## Sika® Primer-206 G+P

### Technical Product Data:

Chemical base	Pigmented solvent-based polyisocyanate solution
Colour	Black
Density (CQP <sup>1</sup> 006-3 / ISO 2811-1)	1.05 kg / l approx.
Viscosity <sup>2</sup> (CQP 029-3 ISO 3219)	10 mPas approx.
Flash point (CQP 007-1 / ISO 13736)	-4°C
Solid content	40%
Application temperature	10°C to 35°C
Application method	Brush, felt
Coverage	150 ml per m <sup>2</sup> approx.
Flash-off time <sup>3</sup>	above 15°C 10 min. below 15°C 30 min. maximum 24 hours
Storage	Store in sealed container in a cool dry place
Shelf life	9 months
Transport	Classified as hazardous substance, Material Safety Data Sheet is available from Sika on request.

<sup>1</sup> CQP = Corporate Quality Procedure

<sup>2</sup> 23°C / 50% r.h.

<sup>3</sup> In specific applications temperature and drying time may be different

### Description:

Sika® Primer-206 G+P is a black, moisture-curing liquid primer specifically formulated for the treatment of bond faces and direct glazing work prior to application of the Sika® polyurethane direct glazing adhesives. Sika® Primer-206 G+P is manufactured in accordance with the ISO 9001/14001 quality assurance system and the responsible care program.

### Areas of Application:

Sika® Primer-206 G+P is used to give improved adhesion on glass and ceramic-coated glass in adhesive bonding applications. Sika® Primer-206 G+P can also be used on other substrates such as plastics and some metals. This product is suitable for experienced professional users only. Test with actual substrates and conditions have to be performed to ensure adhesion and material compatibility.

### Method of application:

Surfaces must be clean, dry and free from grease, oil and dust. Apply Sika® Aktivator PRO using the wipe-on method and allow to flash-off. Shake the can of Sika® Primer 206 G+P very thoroughly until mixing ball rattles freely. Continue shaking for another minute and apply a thin but covering coat with a brush or felt pad.

Do not apply at temperatures below 10°C or above 35°C..

Sika® Primer 206G+P should be applied once only. Care must be taken to ensure that this single application gives adequately dense coverage.

Tightly re-seal container immediately after each use.



**Important note:**

- Discard any primer that has gelled or separated, or if it gets limp.
- Sika Primer-206 G&P should be applied in a continuous film of uniform thickness. Large variations in film thickness can result in considerable variations in primer drying time.
- Sika Primer-206 G+P must be properly dry before applying sealant/adhesive. The primer is dry when there is no solvent odour left.

Poor ventilation (eg. Narrow joints) or low temperatures can extend the minimum drying time. A tack free surface does not necessarily mean the primer coat has cured; it may just be skinned over.

- Do not use primer of other than Sika manufacture with Sika sealant/adhesive.
- Do not apply by spray
- Do not replace residues of decanted primer into the original container.

**Further information:**

Copies of the following publications are available on request:

- Sika Primer Chart
- Safety Data Sheet

**Packaging information:**

Can	250 ml
Can	1 Litre

**Health and Safety Information:**

For information and advice on the safe handling, storage and disposal of chemical products, users should refer to the current Safety Data Sheet containing physical, ecological, toxicological and other safety-related data.

**Note:**

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users should always refer to the most recent issue of the Australian version of the Technical Data Sheet for the product concerned, copies of which will be supplied on request.

