



## 1. Identification of the material and supplier

### Names

Product name : Sikaflex-255Extra +

### Supplier

Supplier/Manufacturer : Sika Australia Pty. Ltd.  
55 Elizabeth Street  
(Locked Bag 482 BDC)  
Wetherill Park, NSW 2164  
Australia

Telephone no. : +61 2 9725 11 45

Fax no. : +61 2 9725 33 30

Emergency telephone number : +61 1800 033 111

Use of the substance/mixture : Chemical product for construction and industry

## 2. Hazards identification

**Classification** : Xi; R36/38  
R42

**Risk phrases** : R36/38- Irritating to eyes and skin.  
R42- May cause sensitisation by inhalation.

**Safety phrases** : S22- Do not breathe dust.  
S45- In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible).

**Statement of hazardous/dangerous nature** : HAZARDOUS SUBSTANCE. NON-DANGEROUS GOODS.

## 3. Composition/information on ingredients

**Mixture** : Yes.

Carbon black, amorphous	1333-86-4	10 - <30
Polyvinylchloride	9002-86-2	10 - <30
xylene	1330-20-7	1 - <10
ethylbenzene	100-41-4	1 - <10
4,4'-methylenediphenyl diisocyanate	101-68-8	0.1 - <1
tosyl isocyanate	4083-64-1	0.1 - <1
dibutyltin dichloride	683-18-1	0 - <0.1

Other ingredients, determined not to be hazardous according to Safe Work Australia criteria, and not dangerous according to the ADG Code, make up the product concentration to 100%.

**There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.**

## 4. First-aid measures

### First-aid measures

**Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In the event of any complaints or symptoms, avoid further exposure.

## 4 . First-aid measures

- Ingestion** : Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Skin contact** : Wash contaminated skin with soap and water. Remove contaminated clothing and shoes. Continue to rinse for at least 10 minutes. Get medical attention. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.
- Notes to physician** : No specific treatment. Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

## 5 . Fire-fighting measures

### Extinguishing media

- Suitable** : Use an extinguishing agent suitable for the surrounding fire.
- Not suitable** : None known.
- Special exposure hazards** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.  
No specific fire or explosion hazard.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.
- Hazardous combustion products** : Decomposition products may include the following materials:  
carbon dioxide  
carbon monoxide  
halogenated compounds
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

## 6 . Accidental release measures

- Personal precautions** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment (see Section 8).
- Environmental precautions** : Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
- Large spill** : Move containers from spill area. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Vacuum or sweep up material and place in a designated, labelled waste container. Dispose of via a licensed waste disposal contractor. Note: see section 1 for emergency contact information and section 13 for waste disposal.
- Small spill** : Move containers from spill area. Vacuum or sweep up material and place in a designated, labelled waste container. Dispose of via a licensed waste disposal contractor.

## 7 . Handling and storage

- Handling** : Put on appropriate personal protective equipment (see Section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. Persons with a history of asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Storage** : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination.

## 8 . Exposure controls/personal protection

### Occupational exposure limits

#### Ingredient name

Carbon black

Ethylene, chloro-, polymer

xylene

ethylbenzene

4,4'-methylenediphenyl diisocyanate

dibutyltin dichloride

#### Exposure limits

**Safe Work Australia (Australia, 8/2005).**TWA: 3 mg/m<sup>3</sup> 8 hour(s).**ACGIH TLV (United States, 2/2010).**TWA: 1 mg/m<sup>3</sup> 8 hour(s). Form: Respirable fraction**Safe Work Australia (Australia, 8/2005).**STEL: 655 mg/m<sup>3</sup> 15 minute(s).

STEL: 150 ppm 15 minute(s).

TWA: 350 mg/m<sup>3</sup> 8 hour(s).

TWA: 80 ppm 8 hour(s).

**Safe Work Australia (Australia, 8/2005).**STEL: 543 mg/m<sup>3</sup> 15 minute(s).

STEL: 125 ppm 15 minute(s).

TWA: 434 mg/m<sup>3</sup> 8 hour(s).

TWA: 100 ppm 8 hour(s).

**Safe Work Australia (Australia, 8/2005). Skin sensitiser.**STEL: 0.07 mg/m<sup>3</sup> 15 minute(s).TWA: 0.02 mg/m<sup>3</sup> 8 hour(s).**Safe Work Australia (Australia, 8/2005). Absorbed through skin. Notes: as Sn**STEL: 0.2 mg/m<sup>3</sup>, (as Sn) 15 minute(s).TWA: 0.1 mg/m<sup>3</sup>, (as Sn) 8 hour(s).

- Recommended monitoring procedures** : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment.

### Exposure controls

#### Engineering measures

- : Use only with adequate ventilation. If user operations generate dust, fumes, gas, vapour or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

#### Hygiene measures

- : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

#### Eyes

- : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists or dusts.

#### Hands

- : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

## 8 . Exposure controls/personal protection

- Respiratory** : Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.
- Skin** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

## 9 . Physical and chemical properties

- Physical state** : Solid.
- Colour** : Black.
- Odour** : Characteristic.
- Density** : 1.12 g/cm<sup>3</sup> [23°C (73.4°F)]
- Flash point** : Closed cup: >70°C (>158°F)

## 10 . Stability and reactivity

- Stability** : The product is stable.
- Conditions to avoid** : No specific data.
- Materials to avoid** : No specific data.
- Hazardous decomposition products** : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## 11 . Toxicological information

### Potential acute health effects

- Inhalation** : May cause sensitisation by inhalation.
- Ingestion** : Irritating to mouth, throat and stomach.
- Skin contact** : Irritating to skin.
- Eye contact** : Irritating to eyes.

### Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Carbon black	LD50 Oral	Rat	>15400 mg/kg	-
xylene	LD50 Dermal	Rabbit	>1700 mg/kg	-
	LD50 Oral	Rat	4300 mg/kg	-
	LC50 Inhalation	Rat	5000 ppm	4 hours
	Gas.			
ethylbenzene	LD50 Dermal	Rabbit	>5000 mg/kg	-
	LD50 Oral	Rat	3500 mg/kg	-
4,4'-methylenediphenyl diisocyanate	LD50 Oral	Rat	9200 mg/kg	-
4-isocyanatosulphonyltoluene	LD50 Oral	Rat	2234 mg/kg	-
dibutyltin dichloride	LD50 Oral	Rat	50 mg/kg	-
	LC50 Inhalation	Rat	>364 mg/m <sup>3</sup>	4 hours
	Vapour			

- Conclusion/Summary** : Not available.

### Potential chronic health effects

#### Chronic toxicity

- Conclusion/Summary** : Not available.

#### Carcinogenicity

- Conclusion/Summary** : Not available.

#### Mutagenicity

- Conclusion/Summary** : Not available.

#### Teratogenicity

- Conclusion/Summary** : Not available.

#### Reproductive toxicity

## 11 . Toxicological information

<b>Conclusion/Summary</b>	: Not available.
<b>Chronic effects</b>	: Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
<b>Carcinogenicity</b>	: No known significant effects or critical hazards.
<b>Mutagenicity</b>	: No known significant effects or critical hazards.
<b>Teratogenicity</b>	: No known significant effects or critical hazards.
<b>Developmental effects</b>	: No known significant effects or critical hazards.
<b>Fertility effects</b>	: No known significant effects or critical hazards.
<b><u>Over-exposure signs/symptoms</u></b>	
<b>Inhalation</b>	: Adverse symptoms may include the following: wheezing and breathing difficulties asthma
<b>Ingestion</b>	: No specific data.
<b>Skin</b>	: Adverse symptoms may include the following: irritation redness
<b>Eyes</b>	: Adverse symptoms may include the following: irritation watering redness
<b>Target organs</b>	: Contains material which may cause damage to the following organs: blood, kidneys, lungs, the nervous system, liver, gastrointestinal tract, upper respiratory tract, skin, central nervous system (CNS), eye, lens or cornea.

## 12 . Ecological information

<b>Environmental effects</b>	: No known significant effects or critical hazards.			
<b><u>Aquatic ecotoxicity</u></b>				
<b>Product/ingredient name</b>	<b>Test</b>	<b>Result</b>	<b>Species</b>	<b>Exposure</b>
ethylbenzene	-	Acute LC50 150 to 200 mg/L Fresh water	Fish - Bluegill	96 hours
<b>Conclusion/Summary</b>	: Not available.			
<b><u>Other ecological information</u></b>				
<b><u>Biodegradability</u></b>				
<b>Conclusion/Summary</b>	: Not available.			
<b>Other adverse effects</b>	: No known significant effects or critical hazards.			

## 13 . Disposal considerations

<b>Methods of disposal</b>	: The generation of waste should be avoided or minimised wherever possible. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way. Significant quantities of waste product residues should not be disposed of via the foul sewer but processed in a suitable effluent treatment plant. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.
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## 14 . Transport information

### **ADG**

Not regulated.

**ADG Class** : -  
**Label No.** :

### **ADR**

Not regulated.

## 14 . Transport information

### IMDG

Not regulated.

**Marine pollutant** : No.

### IATA

Not regulated.

## 15 . Regulatory information

### Standard for the Uniform Scheduling of Drugs and Poisons

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### Control of Scheduled Carcinogenic Substances

#### Ingredient name

No listed substance

#### Schedule

**Australia inventory (AICS)** : All components are listed or exempted.

**EU Classification** : Xi; R36/38  
R42

## 16 . Other information

**Person who prepared the MSDS** : Validated by DeSilva on 26.01.2012.

**Date of previous issue** : No previous validation.

Indicates information that has changed from previously issued version.

### Disclaimer

*Material Safety Data Sheets are updated frequently. Please ensure that you have a current copy. MSDS may be obtained from the following website: [www.sika.com.au](http://www.sika.com.au)*

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