

SikaGrout[®]-Ultra

Self levelling, ultra high strength cementitious grout

Description	<p>SikaGrout-Ultra is a ready mixed, high quality cement grout that expands in two stages to counteract the shrinkage normally associated with Portland cement grouts.</p> <p>SikaGrout-Ultra is a blend of Portland cement, carefully selected and graded aggregates and Sika Admixtures, enabling it to be self levelling and achieve very high strengths in short times, making SikaGrout-Ultra suitable for critical grouting applications in the most demanding of circumstances.</p>
Uses	<ul style="list-style-type: none">■ Grout projects requiring ultra strength.■ Microconcreting for concrete repair work.■ Machine bedplates.■ Anchor bolts.■ Bridge bearing pads.■ Pre-cast concrete sections.■ Crane rail soleplates.
Advantages	<ul style="list-style-type: none">■ Self leveling capabilities.■ Shrinkage compensating properties.■ High early strengths – 35 MPa in 24 hours.■ Very high 28 day strengths – greater than 100 MPa.■ Does not segregate or bleed.■ Good impact, vibration and thermal resistance.■ Non corrosive to steel or iron.■ Type 'A' grout according to MP20, Part 3-1977.■ Lab tested in accordance with AS 1478.2
Shelf life	<p>Stored in the original sealed packaging in dry conditions, this product will keep at least nine (9) months.</p>
Instructions for Use	
Surface Preparation	<p>Correct and thorough surface preparation is essential to achieve the high performance qualities of SikaGrout-Ultra.</p> <p>All surfaces must be clean, sound and free from dust, ice, oils, grease or other surface contaminants such as curing membranes and form release agent etc. Bolt holes and fixing pockets should be free of dirt and debris by air blasting. For Maximum bond, surfaces should be abraded or roughened, preferably by mechanical means such as needle gun, grit blasting, grinding etc.</p> <p>All prepared surfaces must be saturated with water several hours prior to grouting, ensuring it is free of any surface water or puddles.</p>
Formwork	<p>The formwork used must be leak proof to allow for free flowing SikaGrout-Ultra. The formwork should be arranged so that the grout head is maintained on the side above the level of the underside of the base plate. This will allow gravity flow to completely fill the void to be grouted.</p> <p>Formwork should be coated with form oil to allow easy removal of forms. Ensure adequate air holes are provided.</p>
Temperature control	<p>Temperature effects setting time and rate of increase for strength. For optimum performance maintain grout, concrete and/or steel substrates within the range of 18-25°C prior to, during, and for 48 hours after placement of the grout.</p>

Temperature control (cont.)	<p>At low temperatures (below 10°C) grout setting time is extended and bleeding may occur. As a result, base plate contact may be reduced.</p> <p>At high temperatures (greater than 30°C) grout setting is reduced, affecting placement. It is recommended that grouting at high temperatures be sheltered from the heat, or be conducted early in the morning.</p> <p>It is a good practice to keep materials cool in high temperatures using cold water for mixing.</p>
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Application

Mixing equipment	<p>SikaGrout-Ultra must be mechanically mixed using a mechanical grout mixer or a suitable drum mixer. The grout mixer will reduce the chances of the mix becoming lumpy or aerated.</p> <p>Smaller quantities should be mixed in clean drum using an electric drill and spiral drill and spiral mixer at a speed of approximately 500 rpm.</p> <p>DO NOT MIX BY HAND.</p>
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Mixing Method	<ol style="list-style-type: none"> 1) For self levelling grout, add 2.7 litres of water per 20 kg bag. 2) Add the powder component to approximately 70% of the total water component while mixing. 3) Add the remaining 30% of the water component to the grout at a steady rate while continuing to mix. 4) Mix until the grout appears homogenous (3-5 minutes). Allow to stand so any entrapped air can escape. Do not add more water to increase flow of the grout if a mix has stiffened due to time delays. If the grout is unworkable discard.
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Placement	<p>SikaGrout-Ultra can be placed by either gravity flow or by pump. It is essential that proper placing on the job site is practised to ensure placement is completed without problems. Sufficient labour, grout and equipment must be present to ensure continuous placement.</p>
1) Gravity Flow	<p>Mixed grout should be poured one side of the void to avoid air entrapment. Grout is best poured over short distances to ensure this. Use a suitable header box, maintaining the grout head at all times to ensure continuous flow.</p> <p>To facilitate grout compaction and top plate contact, use rodding, tamping or flexible strapping in short strokes while maintaining an adequate head of grout. Do not vibrate as this will cause segregation. Any adjacent machinery or equipment causing vibration should be shut down until initial set (5 to 6 hours)</p>
2) Pumping	<p>When pumping SikaGrout-Ultra, ensure the pump is suitable for the grout consistency and for the distance and height it is to be pumped. A positive displacement pump is recommended. Place grout by pumping into the farthest corner, filling the space gradually. Ensure that air is not entrapped under the base plate.</p>

Placement Thickness	<p>Recommended thickness of SikaGrout-Ultra in one pour is 20 mm to 50 mm. Minimum thickness is 10 mm. Maximum thickness in one pass is 100 mm. Any grout pour that exceeds this should be done in stages, or have stone aggregate added to it, to reduce the exothermic heat. Contact Sika's Technical Department for further information.</p>
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Aggregate Addition	Coarse aggregate can be added to mixed SikaGrout-Ultra to achieve a stronger grout, to increase the thickness of grout placed in one pass, or to increase yield. It is recommended that aggregate size be 10 mm, however as a guide the maximum aggregate size should not be more than 1/5 of the thickness of the section to be cast. The aggregate shape, and the quantity added, will affect the workability of the mix. Smooth rounded aggregate is found to produce the most workable mix. The recommended maximum aggregate addition rate is 20 kg per 20 kg bag of SikaGrout-Ultra.		
Curing	Suitable curing methods such as plastic sheet, wet hessian, liquid membrane (eg, Antisol curing membranes) etc. must be used to protect the freshly applied grout from the drying effects of sun and wind. Curing must commence immediately after placement, and continue for at least 7 days. Curing is vital to the ultimate performance of grout as it allows optimum strength development and ensures tight contact with the baseplate.		
Cleaning	Remove uncured SikaGrout-Ultra from tools and equipment with water. Hardened material can only be removed mechanically.		
Technical Data (Typical)			
Form	Grey Powder		
Granulometry	0-2.0 mm		
Density	2200 kg/m ³ approx. (dependent on water addition rate)		
Pot life @ 20°C	35 minutes approx.		
Application temperature	Minimum 5°C Maximum 35°C		
Colour	Dark grey (when mixed)		
Strength properties (Tested to AS1478.2-2005)	Compressive Strength (MPa) (Tested at 20°C)	Age	
		1 day	>35
		3 days	>70
		7 days	>80
		28 days	>100
Yield @ 20°C	Approximate yield per 20 kg bag	11 litres	
	Approximate number of 20 kg bags required for 1 m ³ of grout	91	
Workability (Tested to AS1478.2-2005)	90 secs (self leveling)		
Setting times (hrs : mins) (Tested to AS2350.4-2006)	Temp	Initial	Final
	10°C	7:15	7:50
	20°C	6:30	7:30
	30°C	5:50	6:15
Packaging	20 kg paper bag		

Important Notes

- For detailed information on grouting application and guidelines, refer to Sika Grouting Systems.
- Do not use in combination with retarding admixtures as this may accelerate the reaction.
- Store Sika Grout Ultra in dry conditions in unopened original packaging.
- Never apply to a dry substrate.
- Trials should always be conducted when adding a recommended Sika Admixture to Sika Grout Ultra to determine the optimum dosage rates under local conditions.
- Sika Ferrogard 901 can be added to the mixing water (0.3 litres per 20 kg bag) before mixing the grout to enhance protection of steel reinforcement.

Handling Precautions

- Avoid contact with the skin.
- Protective gloves and clothing are recommended when mixing or using this product.
- A full Material Safety Data Sheet is available from Sika on request.

Important Notification

The information, and, in particular, the recommendations relating to the application and end-use of Sika's products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The proprietary rights of third parties must be observed. All orders are accepted subject of our terms and conditions of sale. Users should always refer to the most recent issue of the Australian version of the Product Data Sheet for the product concerned, copies of which will be supplied on request.

PLEASE CONSULT OUR TECHNICAL DEPARTMENT FOR FURTHER INFORMATION.

